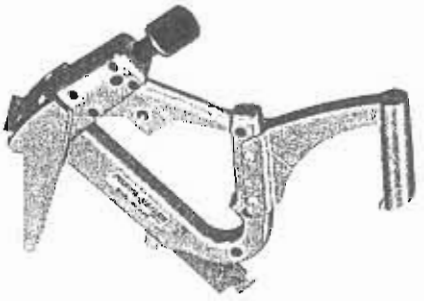


MODEL 402 PORTA-NAILER



CAT. NO. 402

SPECIFICATIONS

Model 402 Porta-Nailer

with Angled Shoe

To be used for installing
5/8", 3/4" - 33/32" Tongue
and Groove Flooring



CAT. NO. 404

SPECIFICATIONS

Model 402 Porta-Nailer

with Face Shoe

To be used for face nailing the
first two (2) rows and the last
six (6) rows of Tongue and
Groove Flooring

PNI'S LIMITED ONE YEAR WARRANTY

PNI is proud of the products that it manufactures and warrants them to be free from defects in materials and workmanship for 1 year. In the unlikely event that a problem occurs, return the product to our plant freight prepaid and allowed, so that a determination of the fault can be made. If the fault is determined to be defective materials or workmanship, a no-charge replacement or repair will be made, at our discretion. The product will be returned to you freight prepaid and allowed. This warranty does not cover accidents, abuse or misuse and in no case will PNI be liable for incidental or consequential damages. No other warranty written or verbal is authorized. Returns for warranty service should be sent to:

Porta-Nails, Inc.

4235 US Hwy. 421 N.

Currie, NC 28435

- ### SAFETY RULES FOR PORTA-NAILER
1. **WEAR SAFETY CLASSES** and safety shoes for protection against foreign objects.
 2. **NEVER** use a Hammer with a loose head or splintered handle.
 3. **USE ONLY** nails from Porta-Nails, Inc.
 4. **REPLACE** worn or damaged parts immediately.

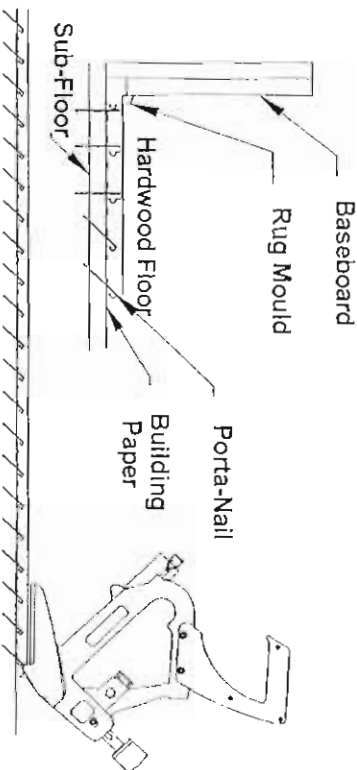
APPLICATIONS

- Your Model 402 Porta-Nailer is designed for Angle Nailing 5/8", 3/4" - 33/32" Hardwood Tongue and Groove Flooring.
- An Accessory Shoe is available for Face Nailing. (See **Shoe Accessory Applications** section)
- An Accessory Shoe is available for Angle Nailing 3/8" to 9/16" Flooring with the standard 2" Porta-Nail. (See **Shoe Accessory Applications** section)
- An Accessory Angled Base is available for use with the 402 Nailer to nail 3/4" Hardwood Tongue and Groove Flooring over 3/4" Plywood over concrete. (See **Shoe Accessory Applications** section)

HARDWARE FLOOR INSTALLATION MADE SIMPLE WITH THE PORTA-NAILER



1. Face Nail the first two courses with the Face Nailing Shoe, tongue toward the opposite wall.
2. Nail down the field with the Angle Nailing Shoe. Always nail in the Tongue, not the Groove.
3. Smooth and accurate secret finish.
4. At the opposite wall, Face Nail the remaining six strips.



BRIEF INSTRUCTIONS FOR USE OF THE PORTA-NAILER SYSTEM OPERATION FOR USE OF THE PORTA-NAILER SYSTEM

Always wear safety glasses AND safety shoes.

1. This tool is designed to properly seat the nail with one or SEVERAL blows of the Hammer.
2. Tap the flooring into place with the non-marring rubber side of the Hammer.
3. Strike the Rubber Cap of the Nailer with the iron side of the Hammer.

ACCESSORIES cont'd.



Cat. No. 42626

Angled Shoe Base for Nailing 3/4" Flooring
over 3/4" Plywood over Concrete



Cat. No. 42620

Porta-Nail Set Tool



Cat. No. 42623

Porta-Nail - 10 Boxes of 1000 2" Nails

Cat. No. 40253

Molded Carrying Case (not shown)



PORTA-NAILS, INC.



PO Box 1257, Wilmington, NC 28402

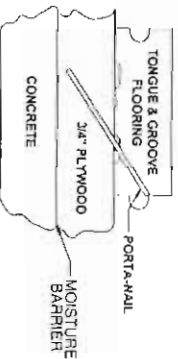
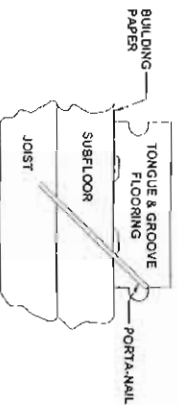
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HOME PAGE: www.porta-nails.com E-MAIL: info@porta-nails.com

4. The first two strips of flooring and the last six **MUST** be nailed with the Face Nailing Shoe installed on the Porta-Nailer.
5. The Porta-Nailer **MUST** be held firmly, but not over-tightly in the hand so that the Porta-Nailer rests perfectly flat on the floor with the lip of the shoe hanging over and against the edge of the strip being nailed. As an aid to holding it flat against the floor, rest the toe of your shoe on the rear of the Porta-Nailer Shoe.
6. **DO NOT OVERPOWER THE PORTA-NAILER** – Strike it firmly but **NOT HARD**, and then strike it again until the Ram returns. The Ram does not return until the nail is properly seated.
7. Do not attempt to nail the last six strips of flooring down with the Angled Shoe installed. Switch and install the Face Nailing Shoe.

The Porta-Nailer system is user-friendly and following these simple instructions, will insure a perfect hardwood flooring installation.

USE OF THE Porta-Nail



The Porta-Nail is 2" long and the PORTA-NAILER with the standard shoe drives the nail into the tongue and groove flooring at a 45-degree angle. The orientation of the nail is as depicted in wood floor joist construction.

In applications where tongue and groove flooring is laid over concrete, the Accessory Shoe 42626 Shoe Base is used to increase the angle so that the Nail will not protrude through 3/4" plywood underlayment.

ACCESSORIES (Pg. 23 & 24)

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product. **WARNING** – Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.



Cat. No. 40221

Tongue Nailing Shoe for 5/8" – 33/32" Flooring.



Cat. No. 40230

Tongue Nailing Shoe for 3/8" – 9/16" Flooring.



Cat. No. 40225
Face Nailing Shoe